

# Guidelines on how to create PDF/X1a, PDF/X3 and PDF X4 for Conde Nast Verlag Germany

### 1.General Information

Files may only be submitted as single pages.

Double page spread must be supplied as two single PDF's. In the case of double gutter image (where Images or text flow through the gutter), it is the file creator's responsibility to include a double gutter image allowance of 4mm each side.

There is no possibility of complaint, if the federal doubling is not taken into account in the data.

This page spreads must be contained in the final format of the double page.

Two separate PDF Files.

Texts and logos should have a safe distance to the bleed of at least 5 mms and to the gutter of at least 10 mms!

Only PDF/X1a, PDF/X3 and PDF/X4 files will be accepted. All image files must be converted to CMYK mode.

Image format should be TIFF or EPS.

Advertisements on the inside coverpages or on the first and last contentpage are showing 5mm less of the motiv in width. This is a fact in relationship to the side gluing. There the double gutter image allowance has to increase to 5mm each side.

In case of single pages the safe distance to the gutter has to be setted and in case of difficulty motivs (symmetrical parts) the side gluing has to be considered.





## Gravure Printing-GLAMOUR Content Pages Offset Printing-GLAMOUR Cover Pages

The delivered data in CMYK and the digital proofs created with GMG (EPSON 5000) must have the follwing profile:

Offset printing cover pages: ISO\_Coated\_v2\_300\_eci.icc

Download: www.eci.org

#### **Offset Printing:**

 $ISO coated\_v2\_(39L)\_GMG semimatte 250\_ISO coated V2-39L\_V1.mx4$ 

Checksumme: C2DEBD7D

GMG Driver-10c-PhotoBlack-720x1440 dpi-Bidir-v1

- The picture motives which must contain material(substance), pattern(sample), net structures or the similar are worked on in such a way that in the pressure(printing) no Moirée originates.

- Besides, it is pointed out to the fact that in case of a data related Moirée's in the pressure no liability are taken over from the publishing company or the printers.
- Black text / black bold rules / background do not build 4c and do not put to overprint!

Recommendation: C40% K100%

Important:

Scroll text should be 100% black, also to overprint!



AMOUF



## **Delivery for printing documents:**

We kindly ask you to send print documents for all objects via the free DUON portal.

All relevant information is available at

## www.duon-portal.de



You are also welcome to contact the DUON Support Center via

Mail: support@duon-portal.de Phone.: +49 (0) 40 / 374117 -50 Monday-Friday: 9 am - 5 pm

The delivery of digital files must be accompanied by a standard proof, even when using the DUON portal.

You should have to send the digital proof to the repro

company:

Condé Nast Germany, Produktion Oskar-von-Miller-Ring 20 80333 München Deutschland

e-mail: druckunterlagen@condenast.de

**Attention:** required color profile for proof and data in cmyk!





## **GLAMOUR**

TRIM SIZE: 168 mm width, 223 mm height

TYPE AREA: 138 mm width, 190 mm height DOUBLE PAGE: 303 mm width, 190 mm heigh

TRIM: +5 mm on all side

## Delivery adress for data:

Data: DUON http://www.duon-portal.de

or to Condenast Germany:

e-mail: druckunterlagen@condenast.de

#### Contact for technical information/Print documents/ Proofs:

Condé Nast Germany, Produktion Oskar-von-Miller-Ring 20 80333 München Deutschland

produktion@condenast.de